

KIWALON POLYESTER

GENERAL PRINTING SERIES

Used for general printing, available for overprinting,
 Substrate Polyester
 Dyeing method Printing - H.T Steamer
 Temperature · Time 175°C×7.5min.

Name of dyestuff	Color sample	Dyeing depth	Light Fastness (Carbon 20h)		Washing (A-4)		Water		Sublimation 180°C
			Deep shade	Pale shade	Cotton	Polyamide (Nylon)	Cotton	Polyamide (Nylon)	
1 Yellow 6GF 200		1.0%	7	6-7	5	4	5	4	4-5
2 Yellow BRF Liq		4.0%	7-8	7	5	4	5	4	4-5
3 Orange 2GF Liq		3.0%	7	6-7	5	4	5	4	4-5
4 Orange RF Liq		4.0%	6-7	6	5	4	5	4-5	4-5
5 Rubine 2GF Liq		3.0%	7	6-7	5	4	5	4	4
6 Rubine 2BF 150		1.5%	7	6-7	5	4	5	4-5	4-5
7 Blue 3RF Liq		3.0%	7	6-7	5	4	5	4-5	4-5
8 Blue 2BFL-N		1.0%	7	6-7	5	4	5	4-5	4
9 Navy 2GF Liq 200		4.0%	5-6	5	5	4	5	4	4
10 Black PF-13 Liq		8.0%	6-7	6	5	3-4	5	3-4	4

Test Method
 Light Fastness : JIS L 0842-1996 Carbon Arc 20h
 (Carbon 20h)
 Washing (A-4) : JIS L 0844-1997 A-4 method
 Water(A) : JIS L 0846-1996 A method
 Sublimation : JIS L 0879-1996 180°C×30 sec. Polyester

Notice: Please note that depending on your environment, there are some items and colors that can not be accurately displayed nor printed.