## KIWALON POLYESTER

## **KN-SE SERIES**

Dye range with comparatively less dependency on temp. suitable for high temp. dyeing to achieve middle to deep color shade, offering excellent levelness and

Substrate Polyester

Dyeing method Dip dyeing (Exhaust Dyeing) method

Temperature · Time 130°Cx40 min.

| Name of dyestuff |                  | Color sample | Dyeing<br>depth | Light Fastness<br>(Carbon 20h) |               | Washing (A-4) |                      | Water  |                      | Sublim<br>ation | Carrier         | pН             |
|------------------|------------------|--------------|-----------------|--------------------------------|---------------|---------------|----------------------|--------|----------------------|-----------------|-----------------|----------------|
|                  |                  |              |                 | Deep<br>shade                  | Pale<br>shade | Cotton        | Polyamide<br>(Nylon) | Cotton | Polyamide<br>(Nylon) | 180℃            | Suitabili<br>ty | Depend<br>ency |
| 1                | Yellow KN-SE 200 |              | 1.0%            | 7                              | 6-7           | 5             | 4                    | 5      | 4                    | 3-4             | 0               | А-В            |
| 2                | Orange KN-SE     |              | 1.2%            | 6-7                            | 6             | 5             | 4                    | 5      | 4-5                  | 4               | 0               | А              |
| 3                | Red KN-SE(N)     |              | 1.7%            | 6                              | 5-6           | 5             | 4                    | 5      | 4-5                  | 3-4             | -               | А              |
| 4                | Rubine KN-SE(N)  |              | 1.3%            | 6                              | 5-6           | 5             | 4                    | 5      | 4-5                  | 3-4             | 0               | А              |
| 5                | Blue KN-SE       |              | 1.6%            | 6                              | 5-6           | 5             | 4                    | 5      | 4-5                  | 3-4             | -               | В              |
| 6                | Navy KN-SE 200   |              | 2.0%            | 6                              | 5-6           | 5             | 4                    | 5      | 4-5                  | 3-4             | -               | С              |

Test Method

Light Fastness

: JIS L 0842-1996 Carbon Arc 20h

(Carbon 20h)

: JIS L 0844-1997 A-4 method

Washing (A-4)

Water(A)

: JIS L 0846-1996 A method

Sublimation

: JIS L 0879-1996 180  $\mathbb{C} \times 30$  sec. Polyester

Suitability

: Suitability for printing ( $\circ$ : Excellent  $\circ$ : Good  $\wedge$ : Relatively poor)

: pH Dependency

A: Usable from pH 4 to pH 10 B: Usable from pH 4 to pH 7

C: Usable from pH 4 to pH 5

Notice: Please note that depending on your environment, there are some items and colors that can not be accurately displayed nor printed.